PART NUMBER

PFF5-1901G

DESCRIPTION

FRONT RADIUS ARM TO CHASSIS CASTER ADJUSTABLE BUSH

INSTALLATION GUIDE

Contents (parts per pack):

2 x Polyurethane Bushes
2 x Stainless Steel Sleeves
2 x Zinc Plated Washers
1 x PTFE/Silicone Grease
4 x Mild Steel Outer Shells

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.
It is recommended that:
-all work to be carried out by a licensed technician;
-all safety precautions adhered to;
-wheel alignment to be checked and adjusted as required after any suspension work.
-All fasteners must be tensioned to manufacturer's torque settings.

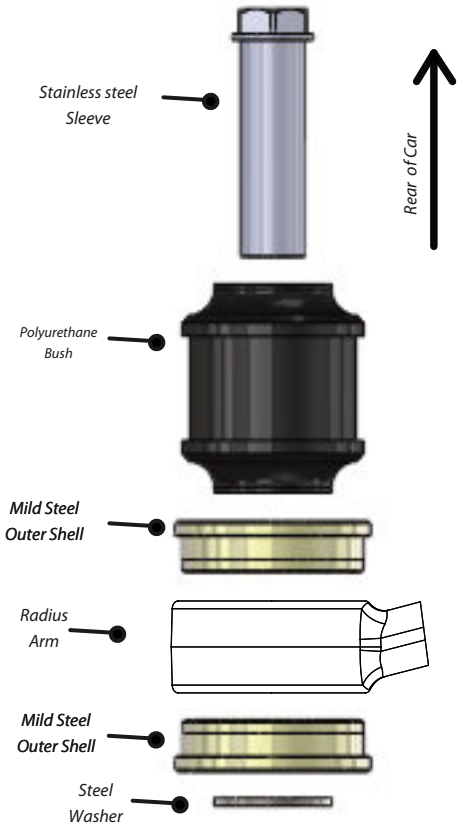

Figure 1

Fitting Instructions:

1. Remove the front radius arm from the vehicle. Make a pen mark on the arm as to which side points towards the rear of the car.

2. Remove original bush from the arm. Clean any dirt and corrosion from the bore of the front radius arm, removing any sharp edges around the bore.

3. Press the plated steel outer shells into each side of the arm, until sitting flush to the face of the arm.

4. Apply some washing up liquid to the bore of the shells. Find the smoothest face of the bush (without concentric circles) and press the polyurethane bush into the arm so that the smoothest face is on the side of the arm you have marked in step 1.

Tip: If you are having trouble pressing the bush in, try pressing the bush in at a slight angle so that one part of the lip is already in the bore of the shell, and when steady pressure is applied, the rest of the lip should follow.

5. Apply some of the supplied grease to the bore and the mounting faces of each bush.

6. Insert the Stainless-Steel sleeve into the bush until the lip of the sleeve is flush to the bush. Ensure the hex of the sleeve is on the marked side of the arm.

7. For maximum camber use a 26mm spanner to rotate the sleeve so that the bore is positioned as shown in figure 2.

8. Refit the arm and tension all hardware to manufacturers recommended torque settings.

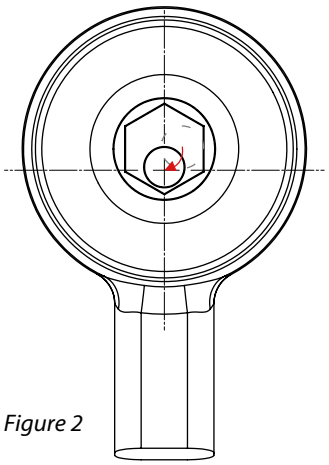

Figure 2